

PIPER

... we present solutions

SPECIALIST FOR
TUBE MACHINING



OUR EXPERIENCE, YOUR ADVANTAGE

From our origins as a company of blacksmiths and metalworkers, we have specialized in tube machining for over 40 years. This extensive experience in combination with the latest machinery and a production space of 8,000 m² are the basis for our company's success in this field.

Tubing is so versatile that the range of applications is almost endless. Whatever your product, we offer competent solutions in every area of tube machining.

■ EVERYTHING YOU NEED – FROM A SINGLE SOURCE

From individual components to complex assemblies, including surface treatment, assembly and packaging – „Made in Germany“

■ VERSATILITY

Tube machining to perfection – by laser, bending, welding, punching and all forms of end working

■ FLEXIBILITY

A comprehensive inventory of steel, aluminium and stainless steel tubing, optimized production processes and generous storage facilities guarantee that your delivery is right on time.

■ COMPETENCE

Our qualified team works closely with you to develop optimized and cost-effective solutions for your product.



COMPANY HISTORY

1869

Founded by Friedrich Piper as a blacksmith and metalworking company in Stemwede-Wehdem, Germany

1900

Threshing machine production and trading in agricultural machinery

1935

Production of machinery for potatoe planting and harvesting

1966

Commenced production of frames for tents and awnings and also hoops for trailers

2000

Expansion of production into tube bending and end working for a wide variety of industries
Certification to DIN EN ISO 9001

TODAY

Restructuring of production in new buildings and commencement of the manufacture of laser-cut tubing
Certification to DIN EN ISO 14001

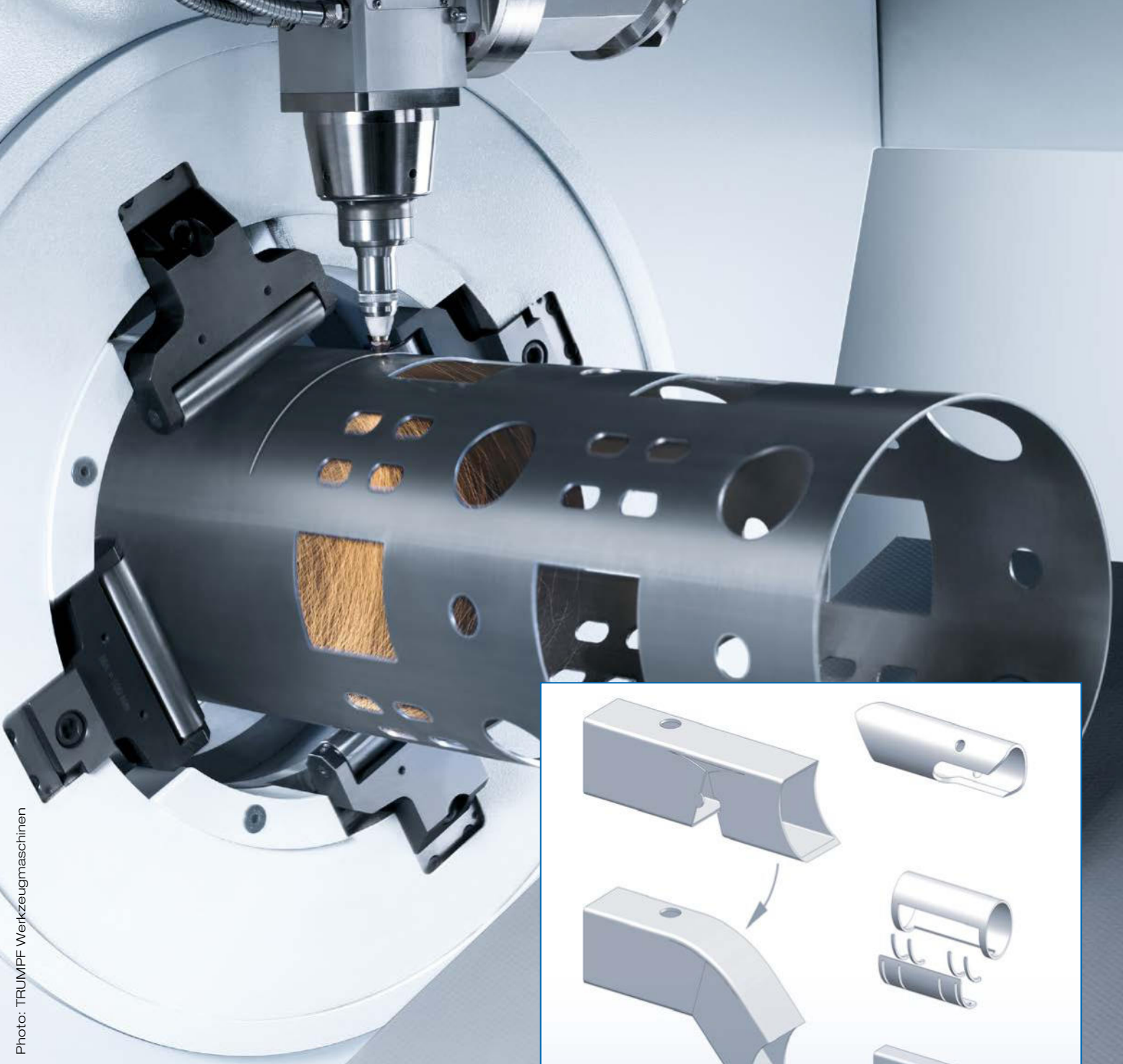
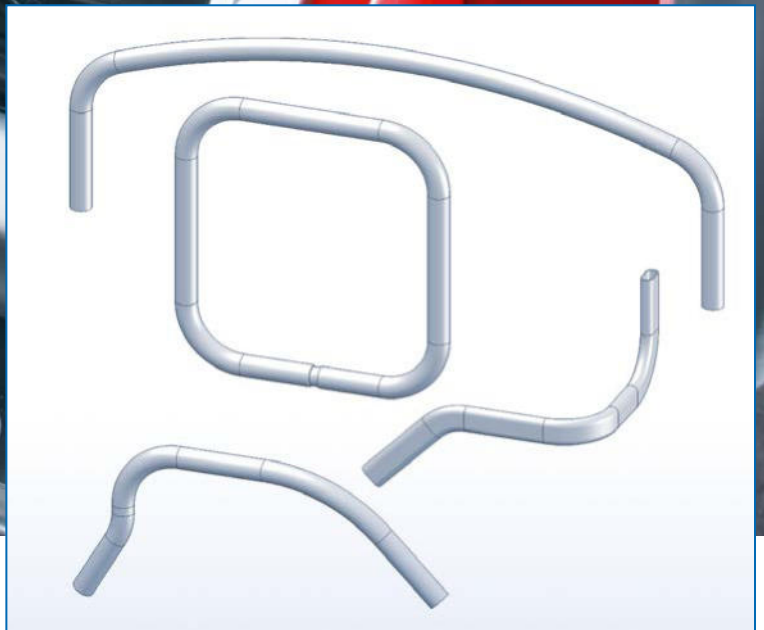


Photo: TRUMPF Werkzeugmaschinen

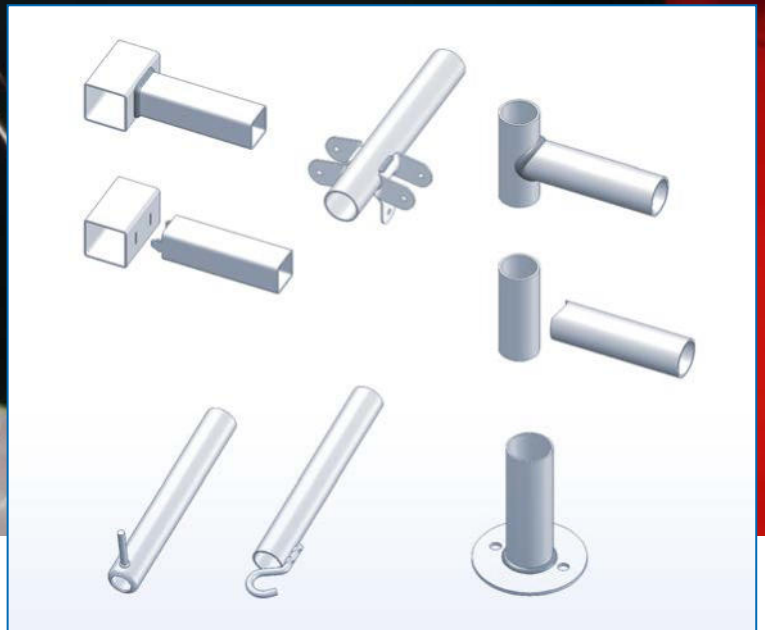
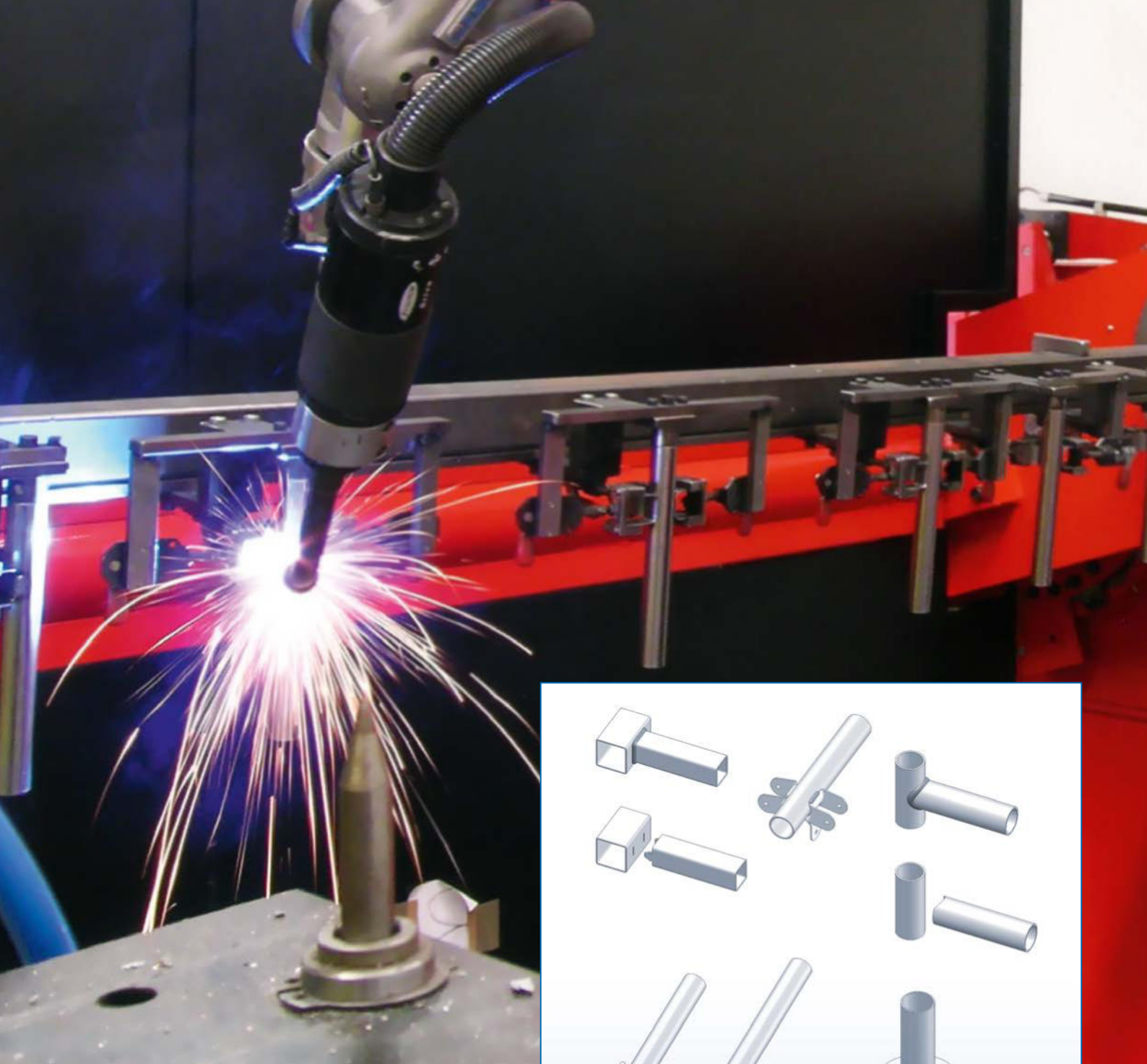
LASER TUBE MACHINING

- High fit accuracy of individual components
- New design possibilities and freedoms
- Components with an enveloping diameter of 15–150 mm
- Wall thickness up to 6 mm (material-dependent)
- Steel, stainless steel and aluminium



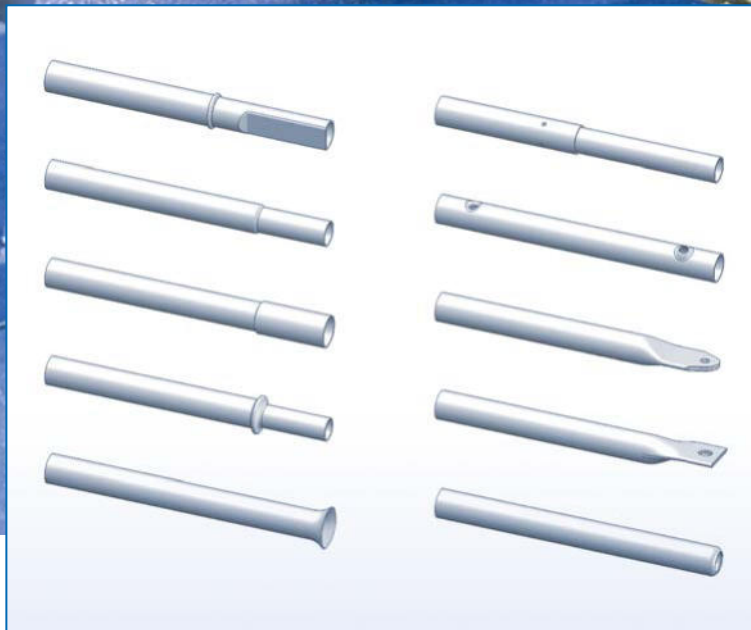
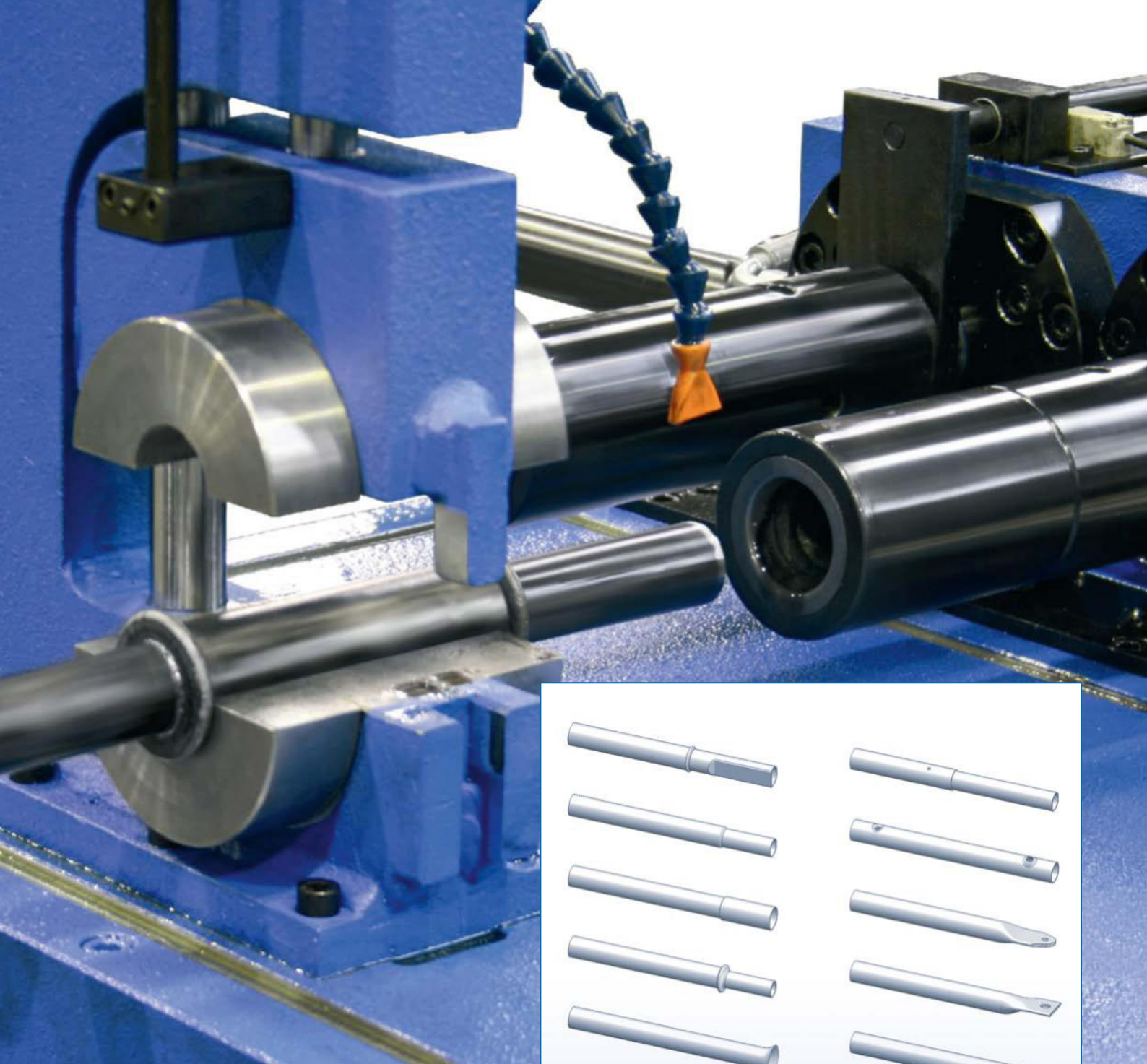
MANDREL / ROLL BENDING

- CNC mandrel bending of tube diameters 12–60 mm
- Roll bending of tube diameters 12–60 mm
- Round / oval / flat-oval / square tube
- Result optimization by 3D measuring arm
- Steel, stainless steel and aluminium



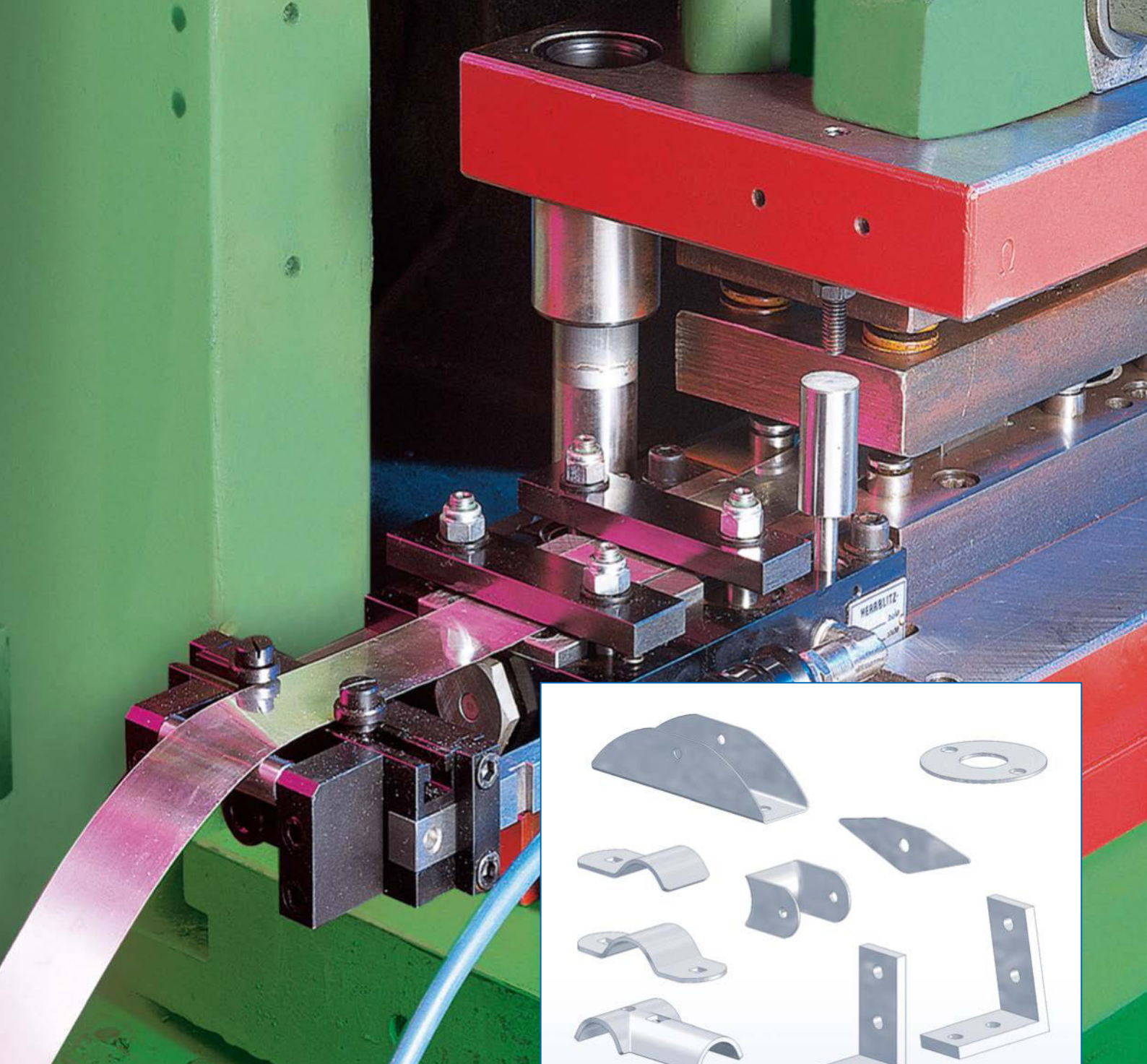
WELDING ASSEMBLIES

- MIG, MAG and TIG processing
- Spot welding, brazing
- Manual and robotic welding workstations
- Steel, stainless steel and aluminium



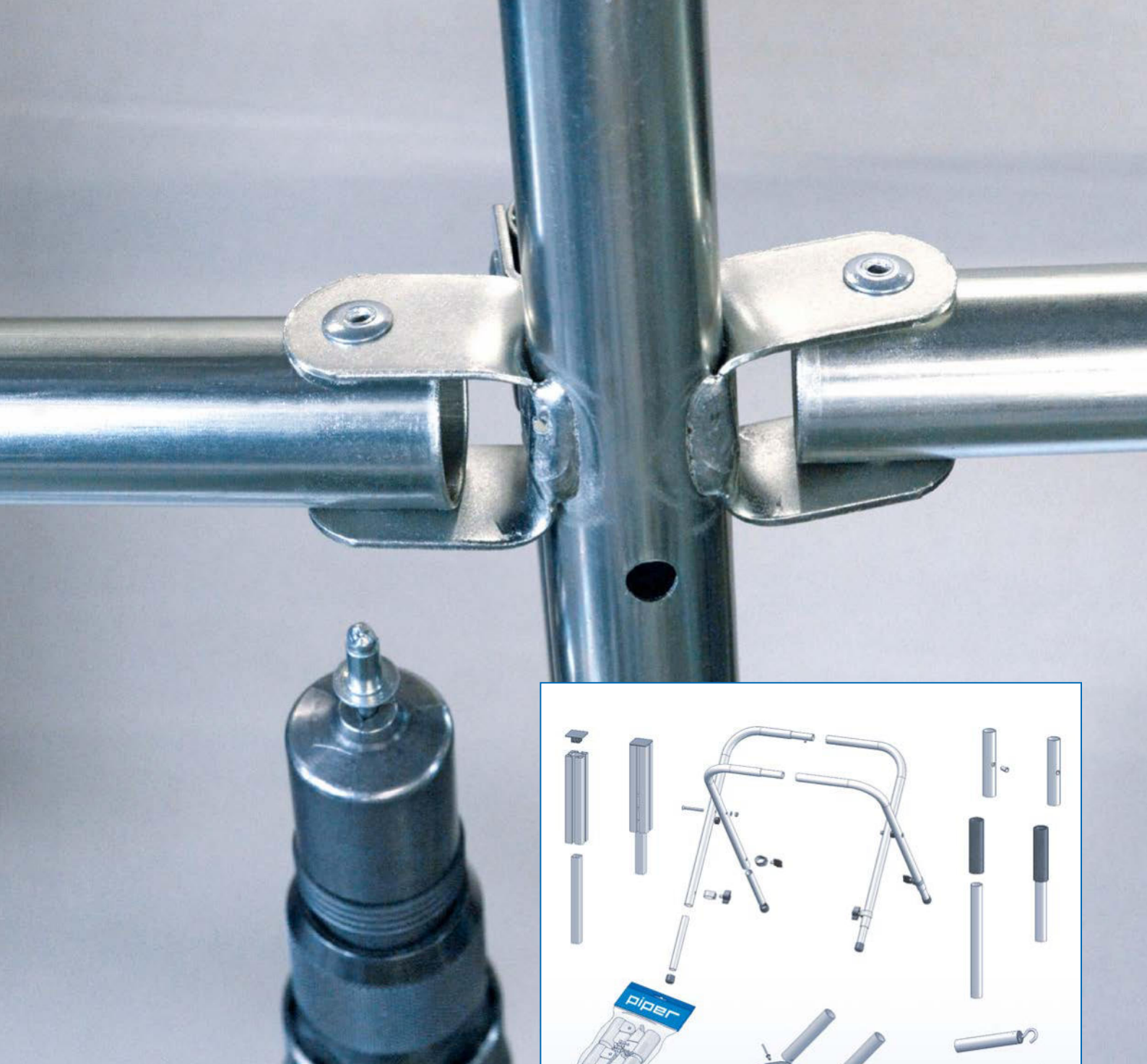
END WORKING

- Reduction, widening, beading
- Flattening, pointing, press-fitting
- Punching, piercing, stamping out
- Steel, stainless steel and aluminium



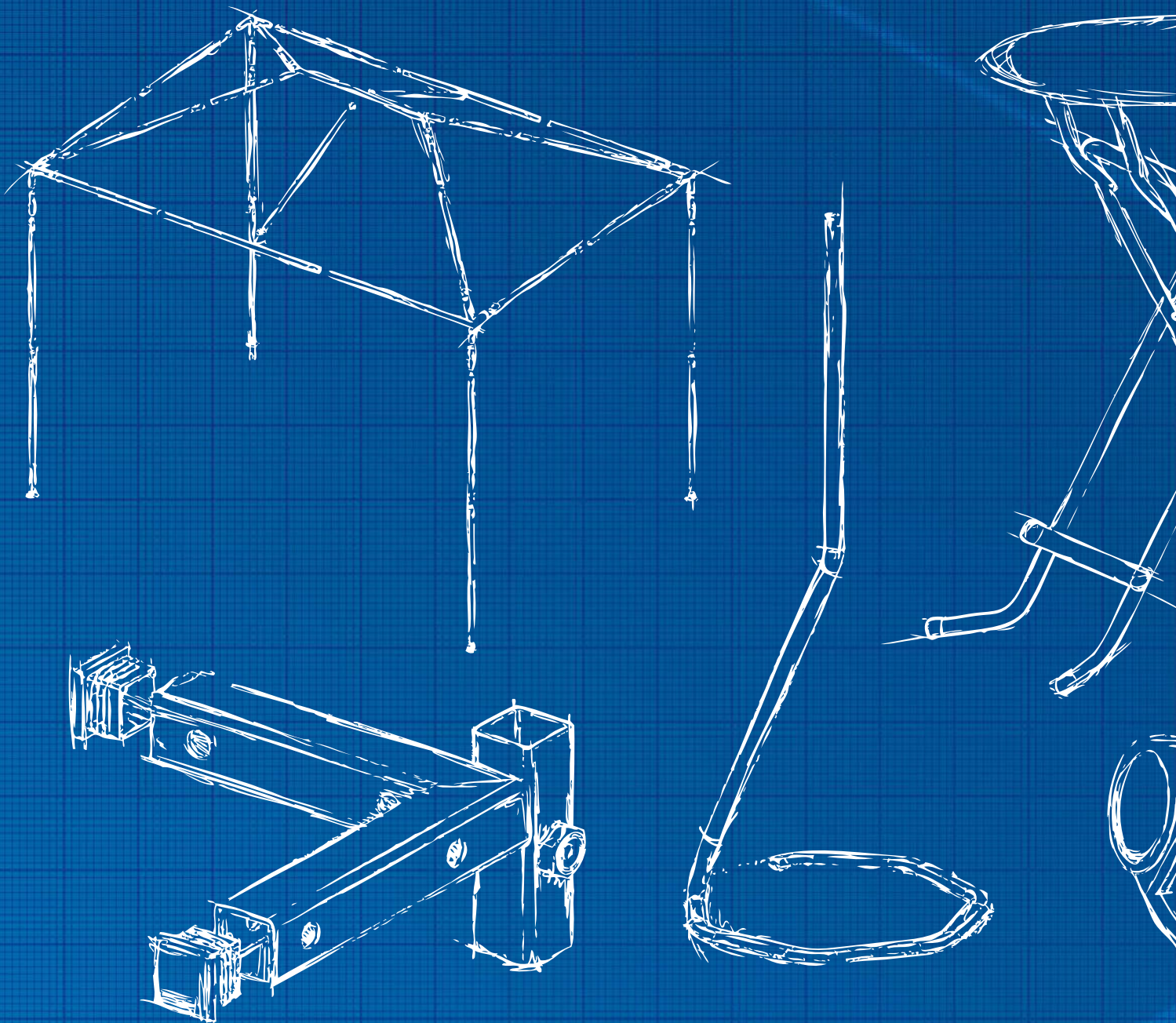
PUNCHING / PRESSING PARTS

- Wall thickness up to 4 mm (material-dependent)
- Width up to 100 mm, length up to 120 mm
- Press capacity up to 60 t
- Steel, stainless steel and aluminium



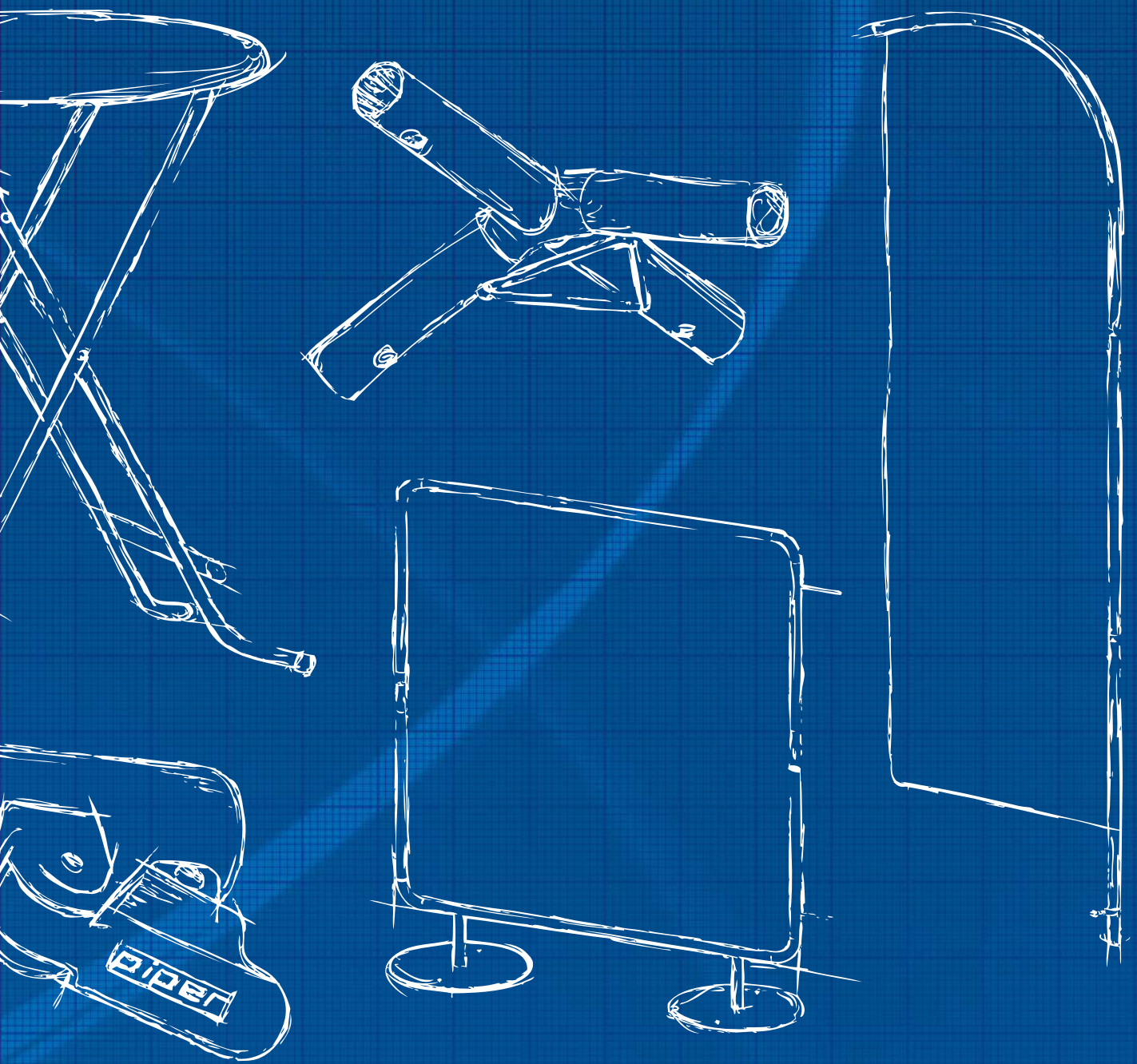
MODULE ASSEMBLY

- Riveting, bolting, mounting, marking
- Cover application (soft grip, cover tubing)
- Individual packaging solutions
- Order picking and warehousing



INDIVIDUAL PRODUCTS FOR ...

- Camping
- Advertising
- Trailer construction
- Shop fitting
- Automotive
- Furniture
- Lawn & garden machines
- Agriculture
- Fitness and leisure
- and much more



WHAT CAN WE DO FOR YOU?

- We can give you the solution!



PIPER
... wir zeigen Lösungen

Fr. Piper GmbH & Co. KG

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